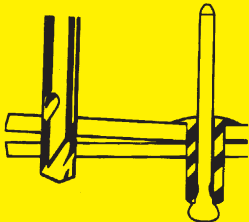


Suitable drill diameters for different Pop-rivets



Pop-rivet No-series	3-	3-*	4-	5-	6-	8-
Pop-rivet diameter mm	2.4	2.8	3.2	4	4.8	6.4
Drill diameter mm	2.5	2.9	3.3	4.1	4.9	6.5
*) Monel-rivet						

Suitable drill diameter for different Pop-nuts (Blind rivet nuts)



Pop-nut thread	M4	M5	M6	M8	M10
Pop-nut outside diam.	6	7	9	11	13
Drill diameter	6.1	7.1	9.1	11.1	13.1

