

Installing your PM Image Series Discs

PM Image Series Discs are designed to fit both 1999 and earlier HDs, as well as 2000 and newer. The key difference between the two is the centerhole I.D., 1999 and earlier bikes utilized a 1.985" I.D., while 2000 and newer HDs require a 2.22" I.D. Your PM Image Series Disc is supplied with a reducer spacer to allow the disc to be used with 1999 and earlier applications (see steps 1 & 2). **If your bike is 2000 or newer, please discard the spacer.**

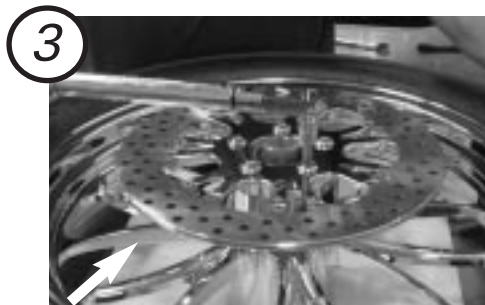


1999 and earlier disc spacer

Use this spacer with your PM Image Series Disc on 1999 and earlier HD



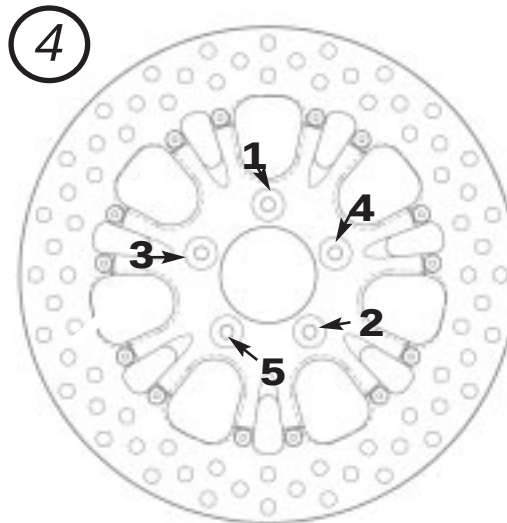
Apply several drops of Thread Lock Sealant to spacer and insert from back of Image Series Disc. Once installed, the spacer should be below or flush with disc carrier. Place disc on hub, disc carrier should be flat against the hub face (free of gaps or rocking)



Mounting Disc Assembly to hub:

- 1) Apply Thread Lock Sealant to threads of bolts
- 2) Tighten in an alternating pattern (see step 4)
- 3) Torque bolts as follows:

5/16" bolts torque to 16-19 ft.lbs.
3/8" bolts torque to 23-27 ft.lbs.



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